

Gates Black Gold® Sour Service

10,000 psi W.P. - 15,000 psi Test



(Shown with Female Sub Hammer Union)

Specification 4773LE





OFFSHORE

LAND RIG

Certification/Standards

Coupling/Mat'l Traceability (Additional Cost) ISO 6807

Letter of Conformance (Additional Cost) NACE

Test Certificates

3rd Party Witness Test (Additional Cost)

RECOMMENDED FOR: Flexible connection between standpipe and swivel (rotary drilling) or between pump and standpipe (rotary vibrator).

TEMPERATURE: -4°F to +200°F (-20°C to +93°C).

TUBE: Type V (Fluoroelastomer). Black. Resists abrasion, corrosion, oil, weather and up to 20%

H₂S. **NOTE:** Hose is manufactured to handle up to 20% Hydrogen Sulfide (H₂S) for 1 hour

at 93°C (200°F) at rated working pressure.

REINFORCEMENT: Multiple layers of "close wound", high tensile steel cables with one layer of adhesion fabric

placed between cable layers. Multiple layers of reinforcement under cover.

COVER: Type C₄ (Modified Nitrile). Black. Specially compounded UltraBrasion cover is resistant to

abrasion, corrosion, cutting, gouging, oil and weather. One continuous longitudinal yellow

transfer label. Serial number and manufacture date embossed.

COUPLINGS: Swaged – meets NACE MR0175. API 7K hose assemblies with working pressures

exceeding 5,000 psi, the end fitting will be butt-welded onto the hose coupling. Couplings can be supplied with your choice of end fitting (see "Most Commonly used Welded-On Fittings" section for more detailed information). **NOTE:** FIELD WELDING OF FITTINGS

TO COUPLING IS **NOT** RECOMMENDED.

Male Sub./Nut

FITTINGS: Hammer Unions Hubs Flanges



Female Sub











AVAILABLE SIZES:

| Available Sizes (Inches) | 2-1/2 | 3 | 3-1/2 | 4 | Spec. |
|-------------------------------|-----------|-----------|-----------|-----------|--------|
| Nom. O.D. | 5.14 | 5.64 | 6.05 | 6.40 | 4773LE |
| Min. Bend Radius (Inches) | 48 | 48 | 54 | 60 | |
| Wt. per Ft. of hose (Lbs) | 20.6 | 23.0 | 24.6 | 26.4 | |
| Swage Cplg. Wts. Each (Lbs) | 62 | 70 | 75 | 90 | |
| Maximum length of hose (Feet) | 90 | 90 | 90 | 90 | |
| Safety Clamp & Chain Part No. | 7361-0835 | 7361-0840 | 7361-0845 | 7361-0850 | |

OPTIONAL:

Accessories such as SAFETY CLAMPS, HOSE LIFT EYE & COLLAR CLAMP and STAINLESS STEEL ARMOR are found on page 53.